MERCURY Racing parts bulletin MERCURY MerCruiser

MERCURY Precision Parts

No. 2000-1

Inline Diesel Cylinder Head Gaskets and Overhaul Gasket Kits

Models

D2.8L D–tronics S/N 0L098059 and above, D4.2LD S/N 0L344381 and above, D4.2L D–tronics S/N 0L098232 and above.

The above listed inline diesel engines now use a new cylinder head gasket, which eliminates the initial 100–hour re–torque that was previously required. The part numbers for these cylinder head gaskets and the overhaul gasket sets, which includes these new head gaskets are listed below.

Model	Description	Part Number
2.8L D–Tronics	.056 in. (1.42 mm) Head Gasket	**27–879675**
	.060 in. (1.52 mm) Head Gasket	**27–879676**
	.064 in. (1.62 mm) Head Gasket	**27–879677**

Model	Description	Part Number
4.2LD, and4.2L D–Tronics	**(Front 3 cylinders)**	
	.056 in. (1.42 mm) Head Gasket	**27–877376**
	.060 in. (1.52 mm) Head Gasket	**27–879678**
	.064 in. (1.62 mm) Head Gasket	**27–879679**
	(Rear 3 cylinders)	
	.056 in. (1.42 mm) Head Gasket	**27–877377**
	.060 in. (1.52 mm) Head Gasket	**27–879680**
	.064 in. (1.62 mm) Head Gasket	**27–879681**

Model	Description	Part Number
2.8L D–Tronics	Overhaul Gasket Kit,Serial Number **0L098059** and up.	**27–879684**
4.2LD	Overhaul Gasket Kit,Serial Number **0L344381** and up.	**27–879682**
4.2L D–Tronics	Overhaul Gasket Kit,Serial Number **0L098232** and up.	**27–879682**

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