mercruiser STERN DRIVES & INBOARDS

parts bulletin

QUICKSILVER MARINE PARTS AND ACCESSORIES

TO: PARTS MANAGER ☐
SERVICE MANAGER ☐

▲ = Revised November, 1996

No. 94-2

A. MARK IV TO GEN V CHANGE-OVER KITS FOR 454 AND 502 CID ENGINES

General Motors has stopped producing the Mark IV Long Block. Certain model MerCruiser Stern Drive replacement long blocks have Gen V Change-Over Kits available to make the conversion from the Mark IV to the Gen V.

NOTE: *The engines listed in the charts are the only engines that have Gen V Change-Over Kits available. There are no Change-Over Kits available for MIE 7.4L or 8.2L Inboard engines.*

MCM Model	Mark IV Long Block P/N	Gen V Long Block P/N	Change-Over Kit P/N	Installation Kit P/N
7.4L Bravo	18706A1	806351A1	805686A1	805687A2
454 Mag Bravo	44575A1	806352A1	805686A1	805687A1
502 Mag Bravo	816287A1	806353A1	805686A1	805687A3
HP425	816185A17 #	847705A13	847818A4	None Required
HP465	816239A5	▲ 805659A1 ***Note 1***	847818A3	None Required
HP525 SC	817358A7	▲ 805541A1 ***Note 1***	847818A2	None Required
HP600 SC	816287A2	805124A1	847818A1	None Required

#=Limited quantities of Mark IV Long Blocks still available in Quicksilver inventory .

▲ ***Note 1:*** *Gen V long blocks are supplied with the flywheel (P/N 230-811561) which uses the lower engine mounted starter. Order flywheel P/N 230-811563 if the long block is to be used with either a III or V SSM Stern Drive, or a Bravo drive line model.*

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