FORCE Outboards

service bulletin

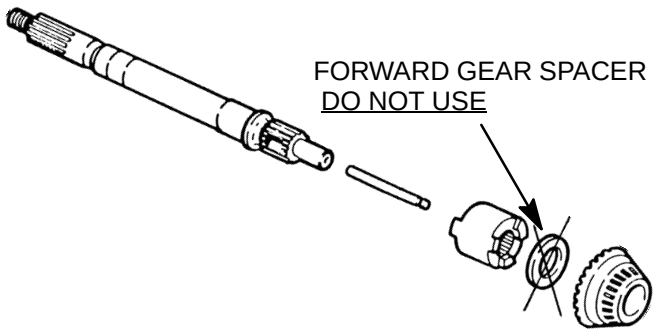
No. 92-8

85 H.P. thru 150 H.P. Gear Housing

The part number A694054 gear housing has been superseded by a kit, which utilizes the latest dual exhaust gear housing. The A694054 gear housing is the original 1.93:1 gear housing, which had single exhaust (exhaust snout). It was first used on the 1989 models of the L–Drive and 150 HP outboard. Later in the 1989 model year, it was used in the 85 HP and 125 HP outboards.

In order to have the new gear housing supersede the old, several parts were required to be added. A new prop shaft was one of the parts. The new prop shaft differs from the old in that it eliminated the forward gear spacer (thrust washer). Material was added to the clutch spline area of the prop shaft. This normally would not be a problem. But, when the prop shaft was added to the kit, the spacers (thrust washers) were not deleted. The installation of the spacers will bind up the lower unit. Do not install the spacers.

The part number of the gear housing kit is 819190A 2. The spacers are being deleted from the kit and a note will be added describing the prop shaft change.



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