MERCURY Racing

Service Bulletin

☐ Warranty Information ☑ Service Information Outboard No. 2003-05

☐ Parts Information

Circulate to: ☐ Sales Manager ☐ Accounting ☑ Service Manager ☑ Technician ☑ Parts Manager

Connecting Rod Fastener Replacement

Models Affected

- Pro Max/Super Magnum 150-225
- Pro Max 225X
- Pro Max/Super Magnum 300
- Pro Max 300X
- OptiMax 200XS
- OptiMax 250XS

Situation

Previous service literature for the models listed above did not recommend replacement of connecting rod fasteners because replacement was considered common practice.

Correction

Mercury Marine strongly recommends replacing the connecting rod fasteners after each disassembly.

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