MERCURY Racing service bulletin

PERFORMANCE OUTBOARDS No.2000-8

☐ WARRANTY INFORMATION ☑ SERVICE INFORMATION

Propshaft Upgrade for Mercury Racing 2001 Model Year Gear Cases

Models Affected

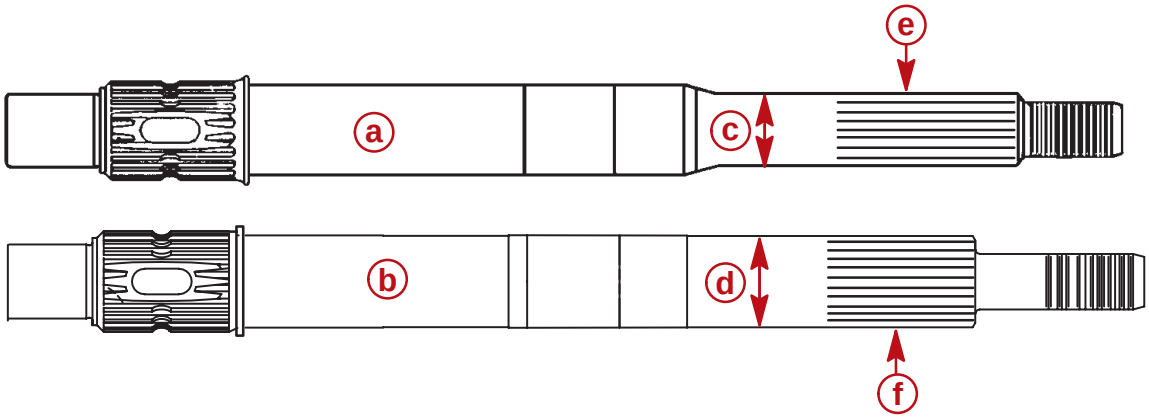
2.5 and 3.0 litre Sport Master and Torque Master gear cases.

Propshaft Upgrade

The diameter of the spline area for the propeller has been increased and the number of splines has changed from 15 to 19 spline. These new propshafts give greater durability in surface type applications. **The heavy duty propshaft requires use of propellers with replaceable hubs.**

Hub kit part number for heavy duty propshaft: 840389A2

Propshafts are for illustration only and do not represent any particular model.



a - Standard Mercury Racing Propshaft Prior to 2001 Model Year
b - Heavy Duty Mercury Racing Propshaft Starting With Model Year 2001
c - Diameter of 1 in (25 mm)
d - Diameter of 1.25 in. (32 mm)
e - 15 Splines
f - 19 Splines

Supersession of Complete Gear cases

All Torque Master and Sport Master gear cases with the standard Mercury Racing propshaft will supersede to the heavy duty propshaft gear cases when old stock is depleted. If standard propshafts are desired, they will still be available for installation into the heavy duty gear cases.

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