Hi-Performance MARINER OUTBOARDS

MERCURY PERFORMANCE OUTBOARDS

service bulletin

No. 97-1

▲ = Revised 4-97

Piston Pin Retaining Clip Change

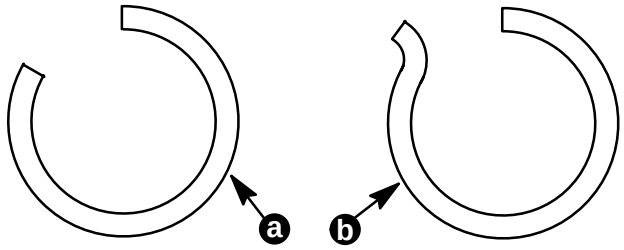
▲ Models Affected

All 2.5 Consumer Hi-Performance Engines
2.5 EFI Offshore Race
2.5 EFI Drag
S3000

▲ ***NOTE:*** *The XR2, S2000 and SST120 race engines will not be affected by the piston pin retaining clip change and will continue to be built with the bent end style clip. Please discard the Hi-Performance Service Bulletin 97-1 with a revision date of 2-97.*

This new retaining clip can be used in pistons which have the notch for the bent end retaining clip, and can be used in conjunction with or to replace the old style bent end retaining clips.

The bent end retaining clips that required a notch in the piston cannot be used in new style pistons which do not have the notch.



a - New Retaining Clip P/N 53-821246-1
b - Old Retaining Clip P/N 53-821246

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