Hi-Performance MARINER OUTBOARDS

MERCURY PERFORMANCE OUTBOARDS

service bulletin

No. 96-4

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Ni-Com Re-plating Program

CHANGES FROM ORIGINAL SERVICE BULLETIN ARE UNDERLINES.

U.S. Chrome Corporation is now offering a re-plating program for cylinder blocks that were originally plated with Nikasil or Ni-Com .

Customers should deal directly with U.S. Chrome since Mercury Racing has no involvement in the re-plating program.

Contact: Service Manager
U.S. Chrome Corporation
650 Oak Park Ave.
Fond du Lac, WI 54935
Phone: 920-922-5066
Fax: 920-922-5069

Since it is impossible to plate individual cylinders, the block is stripped and all cylinders are re-plated. If the cylinder block requires new replacement sleeves, there will be an additional sleeve installation charge. Please call or fax U.S. Chrome Corp. for current plating and sleeve installation charges.

Before shipping a block to U.S. Chrome for re-plating, remove the following:

- All studs and dowel pins
- Locating pins (except center main bearings)
- All gasket material
- Carbon build up in the exhaust chest

provided by http://www.crowleymarine.com