Hi-Performance MARINER OUTBOARDS

MERCURY PERFORMANCE OUTBOARDS

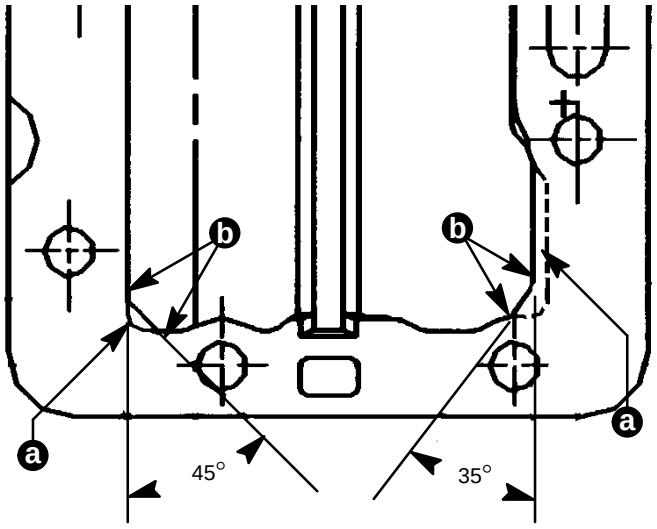
service bulletin

No. 93-2

2.5 Exhaust Divider Plate Modification

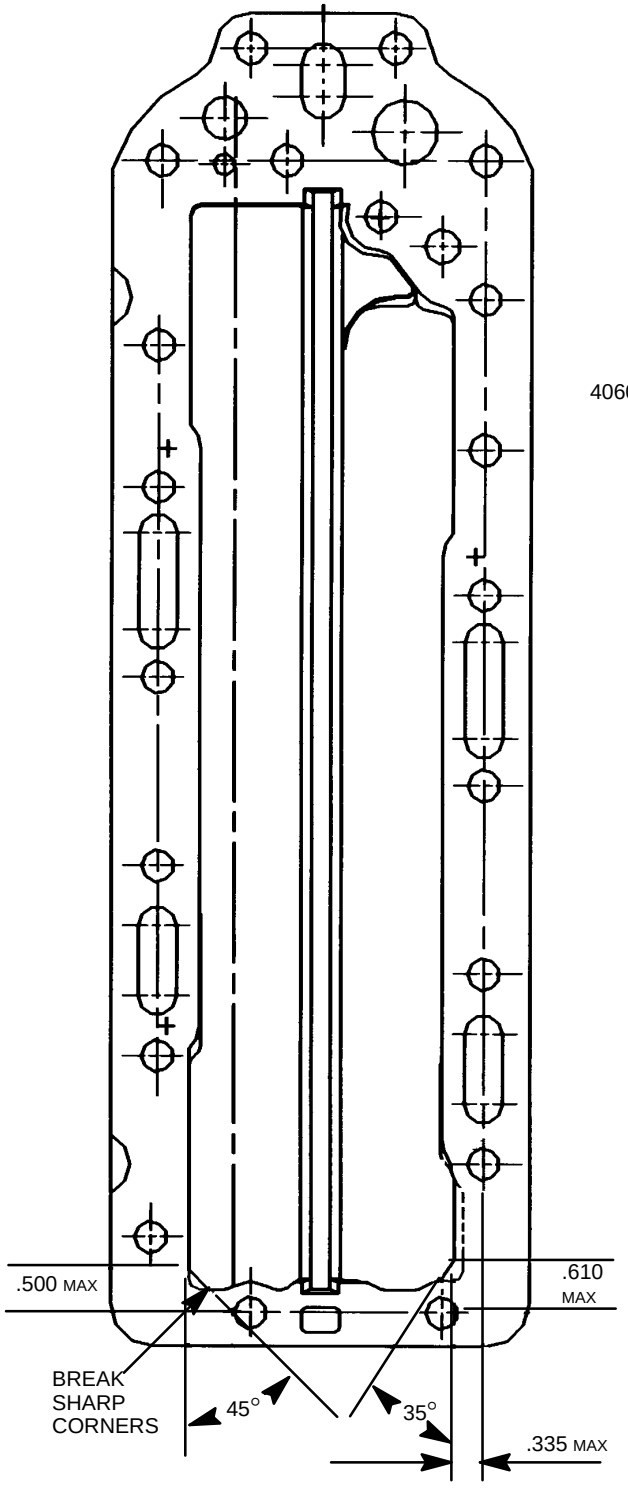
MODIFYING 2 BOLT MAIN EXHAUST DIVIDER PLATE TO FIT ON 4 BOLT MAIN BLOCK

Cylinder block replacement of two bolt main 2.5 engines (S/N OD030202 thru OD030584 & OD110000 thru OD110711) may require either a new exhaust divider plate or a modification to the old plate. The new plate part number is 815552A-1. To modify the existing exhaust plate, file or machine the bottom corners as per illustration or until exhaust fits easily into the block.



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a - Grind, File or Machine Material From These Areas
b - Break Sharp Corners In These Areas



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