Hi-Performance MARINER OUTBOARDS

MERCURY PERFORMANCE OUTBOARDS

service bulletin

No. 91-3

New Style Piston Pin Lock Rings

MODELS

1991 M.H.P. 2.5 Carb/2.5 EFI/ 2.5 EFI Offshore

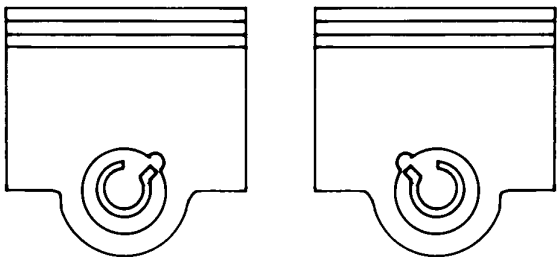
CHANGES

New syle piston pin lock rings.

EXPLANATION

The new style lock rings have an anti-rotation tang. When installing the new lock rings the tang must be installed in the slot and the gap in the lock ring must be positioned as shown. Failure to install correctly may cause the lock ring to come out.

Side 1 **Side 2**



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