MERCURY Diesel

Service Bulletin

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QSD 2.0L Sterndrive Lower Exhaust Pipe

Models Affected

Models Covered	Serial Number Or Year
QSD 2.0L ES 130	88207100–88207462
QSD 2.0L ES 150	88222580–88222639
QSD 2.0L ES 170	88231720–88231967

Situation

Mercury has identified that the new thick flange lower exhaust pipe is not compatible with QSD 2.0L (130, 150 and 170 HP) sterndrive model products. Affected engines at Mercury have been corrected. Boxed engines at the OEM or dealer location may have the incorrect exhaust pipe and must be inspected before installation.

Prior to installing the engine, verify that the lower exhaust pipe gimbal housing mounting flange is the correct dimension. Failure to ensure the flange has the correct thickness will result in the engine flywheel housing cover contacting the exhaust pipe and not allow the engine rear engine mounts to properly align with the transom plate mounts.

The incorrect lower exhaust pipe gimbal housing mounting flange thickness is 22.03 mm (0.87 in.). Do not use this pipe.

Inspection/Test

The correct lower exhaust pipe gimbal housing mounting flange thickness is 12.70 mm (0.50 in.).

Measure the exhaust pipe flange in the area shown in the following illustration.



Correct exhaust pipe flange

Incorrect exhaust pipe flange

a - 12.70 mm (0.50 in.) flange
b - 22.03 mm (0.87 in.) flange (do not use)

Parts Required

805013T1, lower exhaust pipe

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Warranty

Submit a warranty claim when ordering replacement pipe 805013T1

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