Service Bulletin

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Connecting Rod Availability for In-Line Diesels

Scope

Worldwide

Models Affected

Model	Serial Number Range
QSD 2.0, 2.8 and 4.2 models	All
Cummins MerCruiser D2.8, 3.0, 3.6 and 4.2 models	All
MerCruiser D530, D183, D636, D219, and D254 models	All

Situation

The connecting rod is no longer available individually for the models affected. If a connecting rod is required, it is available only in a specific kit for the engine model.

Refer to the Parts List for the new kit part numbers for each engine model.

Parts List

Description	Connecting Rod Kit Part Number
4 cylinder engines (2.0, 2.8 models)	646-8M0055124
5 cylinder engines (D530, D183, D636, D219, 3.0, 3.6 models)	646-8M0054589
6 cylinder engines (D254 and 4.2 models)	646-816792007

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