service bulletin

TO: SERVICE MANAGER ☐ TECHNICIANS ☐
PARTS MANAGER ☐

No. 96-16

Hurth V-Drive Output Flange Torque

Models

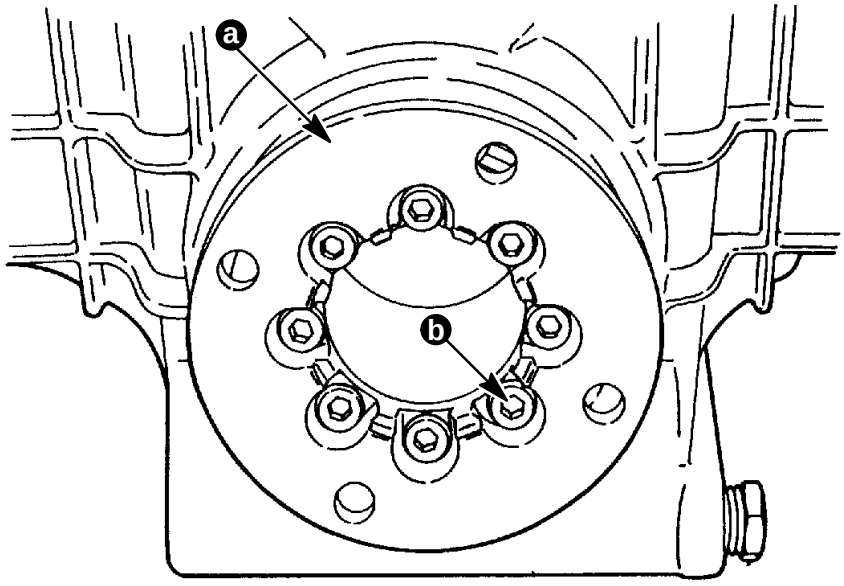
All applications of the Hurth 630 V-Drive Transmission.

Situation

The output flange torque figures listed in #12,#15,#16, #19 and #21 Service Manuals are incorrect. The torque for the output flange is **listed** as 14 lb. ft. (18 N.m).

Correction

The output flange should be installed on the output shaft. Apply Loctite Type A to the threads of the bolts and **torque to 28 lb. ft. (36 N.m)**.



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b - Flange
c - Bolts (8)

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