mercruiser
STERN DRIVES & INBOARDS

service bulletin

TO: SERVICE MANAGER ☐ TECHNICIANS ☐
PARTS MANAGER ☐

No. 94-11

A. SEAWATER HOSE / POWER STEERING LINE INTERFERENCE

Model

MCM D4.2L/220 Diesel Engine

Serial Number: OD554732 through OF319185

Problem

This problem is present only on models using an exhaust riser and equipped with DHB power steering (1994 model year). The seawater cooling hose, from the exhaust riser to the power steering cooler, touches the power steering hydraulic lines. Prolonged contact could result in the seawater hose rupturing.

Correction

Replace the original hose with the new hose, Quicksilver Part Number 32-807001.

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