service bulletin

TO: SERVICE MANAGER ☐ TECHNICIANS ☐
PARTS MANAGER ☐

No. 94-3

A. CYLINDER HEAD BOLT CHANGE
B. CYLINDER HEAD TORQUE SEQUENCE CHANGE
C. THRU-HULL WATER PICK UP ELIMINATED ON MCM D4.2L

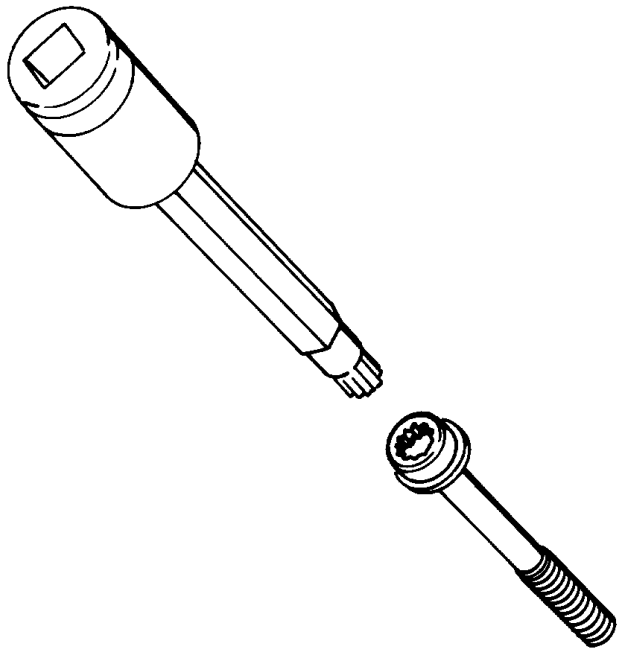
Models

MCM D4.2L, D3.6L, D3.0L, and MIE D4.2L, D3.6L, 3.0L Diesels

A. CYLINDER HEAD BOLT CHANGE

All head bolts have been replaced with new bolts that use a “triple square” head configuration.

There are two head sizes 12mm, and 14mm. These bolts require special triple square drivers. The tool fits into the head of the bolt similar to a hex head driver. The part number for the new Cylinder Head Bolt Service Tool Kit is 806563A 1.

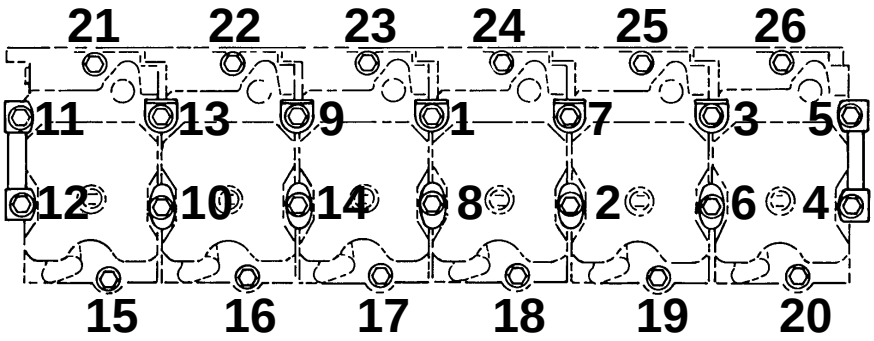


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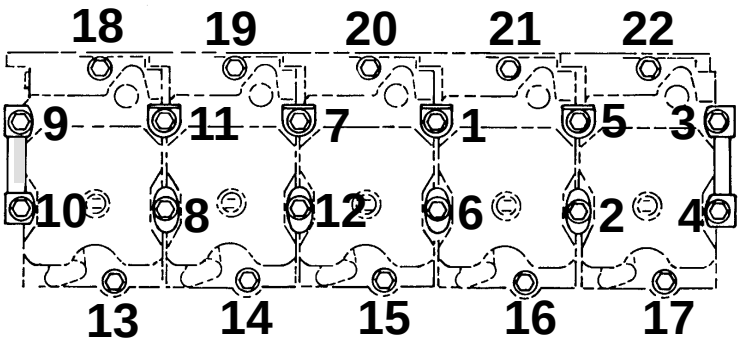
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B. CYLINDER HEAD BOLT TORQUE SEQUENCE CHANGE

The new cylinder head bolt torque is as follows.



3.6L, AND 4.2L 6-CYLINDER



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3.0L 5-CYLINDER

C. THRU-HULL WATER PICK UP ELIMINATED ON MCM D4.2L

Because of the efficiency of the new cooling system, the thru-hull pick up is no longer required. Sea water intake is now picked up through the stern drive unit.

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