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STERN DRIVES & INBOARDS

service bulletin

TO: SERVICE MANAGER ☐ MECHANICS ☐
PARTS MANAGER ☐

No. 92-19

A. TORSIONAL (CRANKSHAFT) DAMPER BOLT TORQUE CHANGE

Model

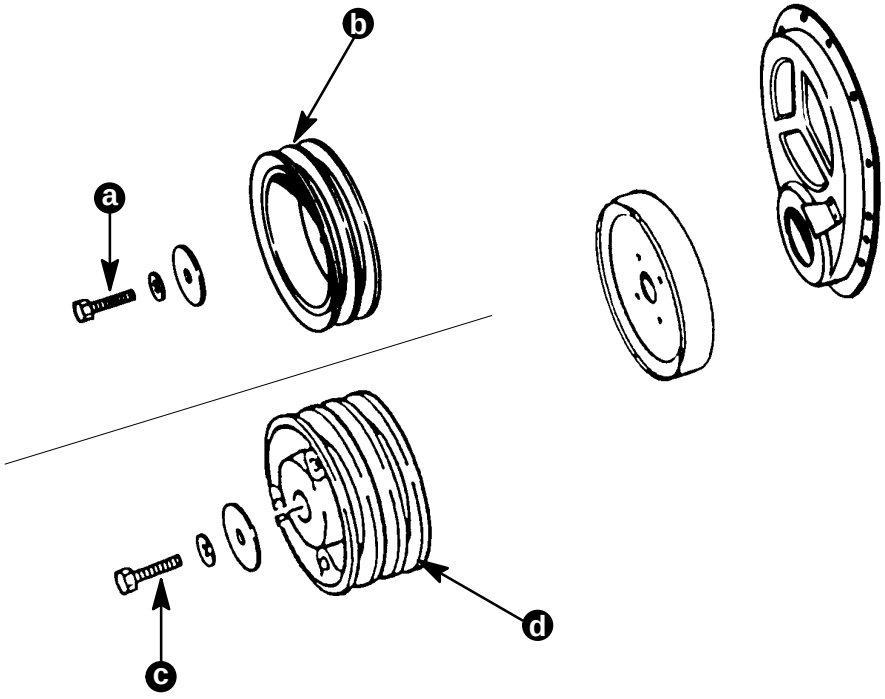
262 CID (4.3L), 305 CID (5.0L), 350 CID (5.7L) Engines.

Torque Change

There are two different grade attaching bolts for the torsional (crankshaft) damper. One bolt, P/N 10-72626, is 2-1/4 in. (57mm) long and is used when a stamped steel pulley is used on the damper. The other bolt is 2-1/2 in. (64mm) long and used when the cast aluminum pulley is used, Figure 1. Please make the following change to your Service Manuals.

#7 V6 Engine Service Manual 90-12410, page 3B-1: Cross out torque shown for Torsional Damper, add:
Stamped steel pulley – 60 lb. ft. (81 N·m)
Cast aluminum pulley – 40 lb. ft. (54 N·m)

#9 V8 Engine Service Manual 90-14499--1, page 3A-1: Cross out torque shown for Crankshaft Pulley, add:
Stamped steel pulley – 60 lb. ft. (81 N·m)
Cast aluminum pulley – 40 lb. ft. (54 N·m)



a - 60 lb. ft. (81 N·m)
b - Stamped Steel Pulley
c - 40 lb. ft. (54 N·m)
d - Cast Aluminum Pulley

Figure 1.

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