

Circulate to:  Sales Manager  Accounting  Service Manager  Technician  Parts Manager

## 25/30/40/50/60 FourStroke Upper Motor Mount Bolt Torque Specification

### Models Affected

Models Covered	Part Number
25 BigFoot FourStroke	854785R2
30/40 FourStroke EFI	883064R02
40 FourStroke 3 Cyl	899974
50/60, 40/50/60 BigFoot, 40 Jet EFI FourStroke 4 Cyl.	866917

### Scope

Worldwide

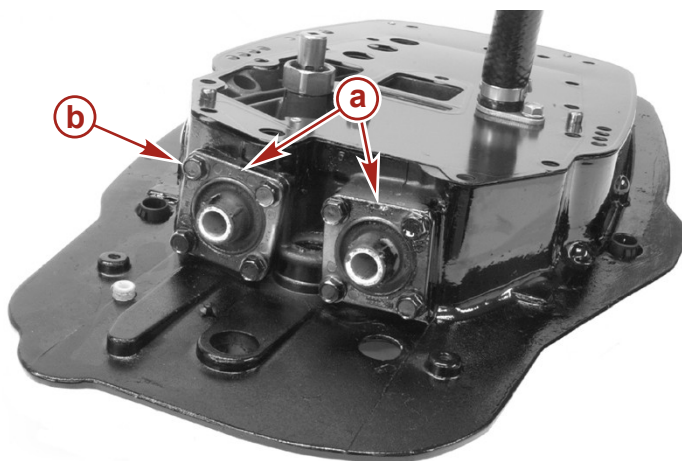
### Situation

Mercury Marine has updated the torque specification for the upper motor mount bolts. The new values need to be reflected in the above service manuals. Use these revised specifications when torquing the upper motor mount bolts on the above mentioned models.

Locate the appropriate page in your service manuals and insert a copy of these revised torque specifications. These specifications will be revised in the next release of the service manuals.

**NOTE:** If service procedures require removal of the upper motor mount bolts, replace the bolts prior to reassembly. Failure to replace the bolts may result in a reduced clamp load between the upper motor mount and the adaptor plate.

### Correction



- a - Upper mount (2)
- b - Bolt (M6 x 20) (4 per upper mount)

31593

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.

25/30/40/50/60 FourStroke Upper Motor Mount Bolt Torque Specification

Description	Nm	lb-in.	lb-ft
Upper mount bolts (M6 x 20)	12	106	-

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.