MERCURY MARINER

Service Bulletin

Bulletin No. 2009-25

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2-Stroke Connecting Rod Bearings - 31-17514A1 and 31-17514A2 No Longer Available

Situation

Connecting rod bearings P/N 31-17514A1 and P/N 31-17514A2 are no longer available.

When ordering a replacement set of bearings for the following engines, please order P/N 8M0045428:

Models Covered	Serial Number
Mercury/Mariner 40, 45 Jet, 50, 55, 60 3-cylinder, 849 cc	0D000750 and above
30,40 Jet, 40,50,55,60 3-cylinder, 967 cc	0G531301 and above
V-6 2.0L, 2.4L, and 2.5L 115, 135, 150, 175, 200, 225	All serial numbers All model years
Force 40, 50 2-cylinder 75, 90 3-cylinder 120 4-cylinder	Model years 1996–1999 0E138600 and above
Sport Jet and Jet Drive All HPs All versions	Model year 1996 and newer 0E141089 and above

When ordering a replacement set of bearings for the following engines, please order P/N 8M0045430:

Models Covered	Serial Number
Mercury/Mariner 30, 40 2-cylinder, 644 cc	0G053314 and above

NOTE: *One bearing per connecting rod.*

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