MERCURY
MARINER
MERCURY Sport Jet
FORCE Outboards

service information

☑ ADVISORY
☐ BULLETIN

No. 99-1

V-6 POWER TRIM MOTOR HARNESS

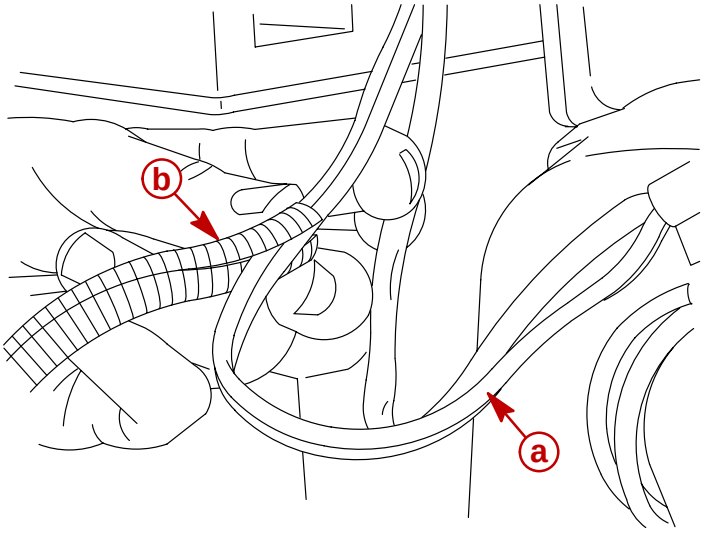
Models Affected

MERCURY/MARINER
135 THRU 250 HP CARB/EFI/OPTIMAX
0G303046 THRU 0G803202

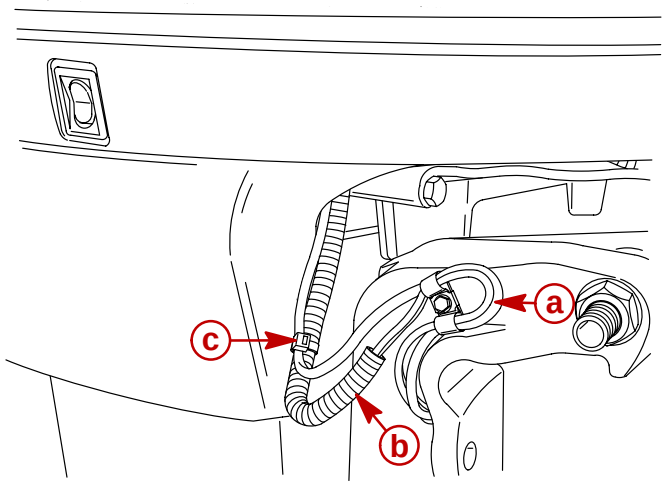
Advisory

In some isolated cases contact between the power trim motor harness and the bottom cowl has been reported by our Technical Account Managers. This condition over time could cause chaffing of the motor harness. When servicing outboards within this group, it is recommended conduit **P/N 32-828547353** be installed over the motor wires between the adapter plate and starboard clamp bracket. This will provide added protection against chaffing. **DO NOT** include the trim sender wire within the protective conduit. Sta-strap the conduit to the trim sender wire.

This product enhancement is intended to improve your customers boating experience, and is not intended as a warranty recall or service up-date.



56920



56922

a - Power Trim Harness
b - Conduit P/N 32-828547353
c - Sta-Strap P/N 54-816311

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Dear Outboard Dealer:

The long established Service Bulletin communication system for Mercury, Mariner, Force outboards and Sport Jet has been improved for 1999. The change is to reflect Mercury's commitment to provide more general service information while also providing increased emphasis and improved visibility for important and sometimes complex field fix and safety recall issues.

The most noticeable difference will be found in the heading. The title has been changed from "Service Bulletin" to "Service Information". The word "Information" more clearly states the purpose of the document. These documents are and will continue assisting dealers in all aspects of servicing our product and significantly increase the boating pleasure of our customers.

We have separated the new document into two distinct categories for increased emphasis. To the right of the title you will find, "Advisory" and "Bulletin", which will indicate to the reader the appropriate service priority. The appropriate box associated with the category will be checked (refer to 99-1 attached), indicating the type of information that is being presented. The box and category not checked will be less visible (screened) to further emphasize the intended listing. The year and sequential numbering system will remain the same with intermixing of "Advisory" and "Bulletin" categories as appropriate.

The **"Advisory" category** will include service information to assist dealers in the various aspects of servicing the product, preventing failures from occurring, and correcting failures. Information only topics will have a statement within the document that will clearly convey the dealer and/or customer responsibilities. If the topic presented involves warranty coverage, the specific guidelines will be listed in the warranty portion towards the end of the document. The activity presented in a Service Information "Advisory" may or may not involve warranty coverage.

The **"Bulletin" category** will include mandatory field fixes and safety recalls. This category requires a sincere and committed effort to address the items presented in this type of document. The first page of the printed document will have an orange colored stripe on the outside page edge to encourage attention and improve visibility while inserted in your service binder. Within this category, a customer letter will be sent to every registered owner emphasizing compliance. Warranty coverage will be authorized and specific guidelines will be listed in the warranty portion towards the end of the document.

Printed Document

All "Service Information" documents will continue to be printed and mailed in bright yellow service literature envelopes.

Index

The 1999 printed index will list all Service Information documents including the appropriate category for easy identification.

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Example:

99-1	Advisory	Power Trim Wire Chaffing.
99-2	Bulletin	Fuel Line Connection.
99-3	Advisory	Timing Change.
99-4	Advisory	Fuel Injector Seal

Previous Service Bulletins

The current year Mercury, Mariner, Force, and Sport Jet service bulletins and service information documents are available individually by number, i.e., 98-1, 98-2, 98-3, etc. Contact Mercury Publications at 920-929-5110. Items with part numbers can be ordered through the parts ordering system.

Paper Collection

Previous Chrysler Outboard and Force Outboard Service Bulletins are available as paper collections by part number.

Part Number	Description
FOB3882	1979 thru 1982 Chrysler Outboard
90-823798	1983 thru 1989 Force Outboards
90-825408--1	1990 thru 1994 Force Outboards

Micro Fiche

Previous service bulletins are available on micro fiche by part number.

Part Number	Description
90-859558	1995 thru 1997 Force Outboards - Available May 1, 1999
90-859559	1972 thru 1987 Mercury Outboards (blue cards) 1977 thru 1987 Mariner Outboards (orange cards)
90-859560	1988 and newer Mercury & Mariner Outboards (gray cards) 1998 and newer Force Outboards and Sport Jet (gray cards)

The previous year's documents are converted to micro fiche after the physical year is completed and added to the latest set, 90-859560. The new micro fiche and the revised master index card will be mailed automatically to micro fiche dealers for the purpose of updating their existing set.

Midas/MercNet

1988 and newer service bulletins and service information documents can be viewed electronically on the Midas/MercNet system. They can be accessed by either a product serial number or a specific model link.

Copies

Producing extra copies for company personnel and other locations is permissible. We continue to emphasize our policy on not forwarding technical information and documents to a non-technical recipient for the purpose of avoiding confusion .

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